

Date: Tuesday, 07/04/2009 2:23:57 PM
 User: Melanie Fauteux

Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	D-PAD FACE
Job Number :	47043		
Estimate Number :	13389		
P.O. Number :		Part Number :	PB6743001189
This Issue :	07/04/2009	S.O. No. :	
Prsht Rev. :	NC	Drawing Number :	B67-43001 P.25
First Issue :	//	Project Number :	N/A
Previous Run :	44993	Drawing Revision :	B1
	Type :	Material :	
	SMALL /MED FAB	Due Date :	14/04/2009
Written By :		Qty:	4 MF
Checked & Approved By :	MF 09-04-07	Um:	10
Comment :	est rev A new issue 08.06.19 EC verified: DD		
	Est Rev:B 08-06-24 procedure chg DD verified by:EC		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	D2914142	3" Outer Tube
Comment: Qty.: 0.0000 Each(s)/Unit Total : 0.0000 Each(s) 3" Outer Tube batch: 314092		
2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
Comment: SMALL & MEDIUM FAB RESOURCE 1 1- cut to lenght (2.50")as per dwg 2- cut tube in half as per dwg 3- deburr		
3.0	QC5	INSPECT WORK TO CURRENT STEP
Comment: INSPECT WORK TO CURRENT STEP		
4.0	PACKAGING 1	PACKAGING RESOURCE #1
Comment: PACKAGING RESOURCE #1 Identify and Stock Location: N/A		
5.0	QC21	FINAL INSPECTION/W/O RELEASE
Comment: FINAL INSPECTION/W/O RELEASE		
Job Completion		MF 09-04-08

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

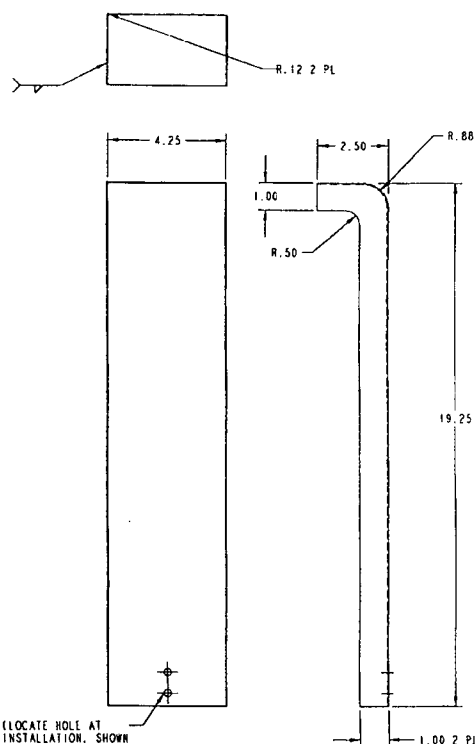
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

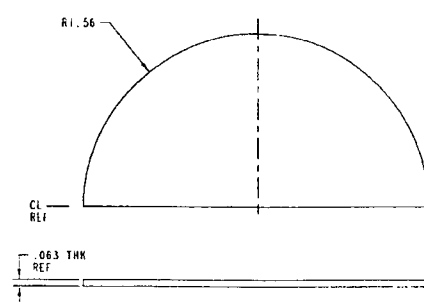
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

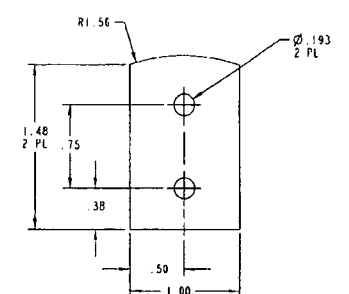
RELEASED
APR 11 1964



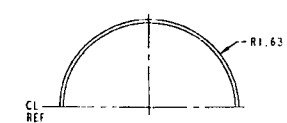
② -69 90 DEGREE COVER PLATE
MATERIAL: .032 THK, 6061-T6, QQ-A-250/11
SCALE 0.500



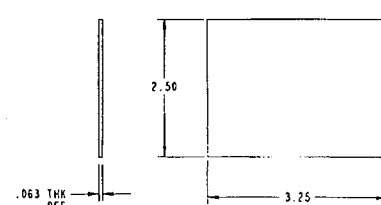
⑧ -339 D-PAD TOP
MATERIAL: .063 THK, 6061-T6, QQ-A-250/11
SCALE 2.000



⑧ -193 D-PAD BASE
MATERIAL: .125 THK, 6061-T6, QQ-A-250/11
SCALE 2.000



③ -189 D-PAD FACE
MATERIAL: .063 THK, 6061-T6, QQ-A-250/11
SCALE 1.000



⑥ -185 D-PAD BACK PLATE
MATERIAL: .063 THK, 6061-T6, QQ-A-250/11
SCALE 1.000

PREMIER AVIATION, INC.
2800 Aviation Parkway, Grand Prairie, Texas 75052
DATE: 01/05/88 BY: 01/05/88
SCALE: 1:1

ORIGINAL

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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